

# 5400SO

THREE-FOUR THREAD HIGH-SPEED SERGER

PRODUCT SPECIFICATIONS

## 3-4 THREAD SERGER

For joining two or more plies of fabric together (3 or 4 threads), or for "overedging" (3 threads), the 5400SO is a machine with a lot of versatility. It produces a soft seam, even at high speeds, and is suitable for light to medium weight fabrics.

## QUALITY YOU CAN COUNT ON

For sewing all kinds of woven and knit fabrics, the 5400SO with differential feed, stitch length regulator and fully automatic lubrication offers the whole package. Low noise and vibration design, outstanding build quality reliability.

## FEATURES

- Built-in direct drive motor with digital control panel
- Built-in LED operators lamp
- Heavy-duty K-legs and table
- Instruction/parts manual included
- Tool kit, drawer and thread stand included
- Individually tested and sewn-off before shipping

MAXIMUM SEWING SPEED	6,500 RPM
PRESSER FOOT LIFT	5.5 mm
MAX STITCH LENGTH	3.8 mm
NEEDLE GAUGE	2 mm
OVEREDGING WIDTH	4.5 mm
DIFFERENTIAL RATIO	1:08 - 1:19
NEEDLE BAR STROKE	25.5 mm
NEEDLE SYSTEM #	B27
ADJUSTABLE EDGE GUIDE	Yes
LUBRICATION	Automatic
COUNTRY OF ORIGIN	China
WARRANTY	Limited 1 year

